



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4149-5

Job Sheet 167940



Part No: D4149-5

Job Qty: 4 ea

Part Name: Eyebolt Stud



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/8/17

Job Tracking No:

Due Date: 11/24/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		11/23/17	0.00	0.00	Start Up Machining		<i>[Signature]</i> 17/11/27
100	Doosan	4 pcs		11/24/17	0.33	1.07	Doosan		<i>[Signature]</i> 17/11/27
120	QC	4 pcs		11/24/17	0.00	0.00	QC8		<i>[Signature]</i> 17-11-27
150	Packaging	4 pcs		11/24/17	0.00	0.00	Packaging3	57087	<i>[Signature]</i>
160	QC21-SA	4 Ea		11/24/17	0.00	0.00	QC21		

Part Op
Descriptions: 100 - turn as per dwg and folio FA950

DAS
21
9-89

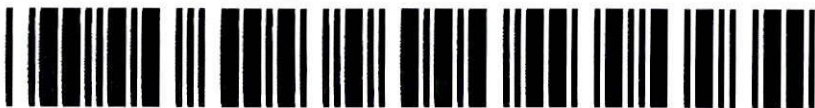
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Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R1.000	1	30	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Eyebolt Stud	0.250Inches + 0.003 - 0.000	0.253 0.250	Diameter	
2	Eyebolt Stud	1.380Inches ± 0.030	1.410 1.350		
3	Eyebolt Stud	0.400Inches + 0.000 - 0.010	0.400 0.390		
4	Eyebolt Stud	0.700Inches + 0.010 - 0.000	0.710 0.700		
5	Eyebolt Stud	0.030Inches ± 0.010	0.040 0.020	Radius	
6	Eyebolt Stud	0.375Inches + 0.000 - 0.020	0.375 0.355	Diameter	
7	Eyebolt Stud	0.700Inches + 0.000 - 0.010	0.700 0.690	Diameter	
8	Eyebolt Stud	0.200Inches ± 0.010	0.210 0.190		
9	Eyebolt Stud	1.500Inches ± 0.010	1.510 1.490		
10	Eyebolt Stud	0.060Inches ± 0.030	0.090 0.030	Radius	
11	Eyebolt Stud	2.880Inches ± 0.030	2.910		



PART NO: D4149-5
Revision:
Operation: Start up Operation
Change No: Mfg Date:

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CANADA
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Job No: 167940[illegible]

			2.850
12	Eyebolt Stud	0.310Inches ± 0.010	0.320 0.300
13	Eyebolt Stud	0.750Inches $+ 0.003$ $- 0.000$	0.753 0.750
14	Eyebolt Stud	0.750Inches ± 0.030	0.780 0.720
15	Eyebolt Stud	0.735Inches ± 0.010	0.745 0.725

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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: M303R1.000 Revision: 303 Round Bar 1.00														
100	Receive Ft	S014269	167940	0 ft	0	M138389	MAT028		Stock	11/27/2017	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		1		0	0									

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